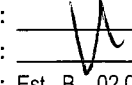


Date: Tuesday, 3/4/2008 11:29:42 AM
 User: Chantal Lavoie

Process Sheet

| | | | |
|----------------------------------|---|-------------------------|------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : ABRASION STRIP |
| Job Number | : 37668 | | |
| Estimate Number | : 10069 | | |
| P.O. Number | : | Part Number | : D2856600 |
| This Issue | : 3/4/2008 | S.O. No. | : |
| Prsht Rev. | : NC | Drawing Number | : D2856 REV A |
| First Issue | : / / | Project Number | : N/A |
| Previous Run | : 36398 | Drawing Revision | : A |
| Written By | :  | Material | : |
| Checked & Approved By | : | Due Date | : 3/28/2008 |
| Comment | : Est. B 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF | | |

Qty: 216 Um: Each

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 5821

C208103104 (216)

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

| | | |
|-----|----------|-------------------|
| 2.0 | 3M8681 6 | Abrasion Strip 6" |
|-----|----------|-------------------|



Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)

ABRASION STRIP

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

P 8/3/19 (216)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

8 02/03/19 (216)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 410

8/3/19 50 (216)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 08/03/20
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 3/4/2008 11:29:42 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 37668

Part Number: D2856600

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



2/6

Comment: FINAL INSPECTION/W/O RELEASE

D 08/03/08

Job Completion



U 08-03-20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

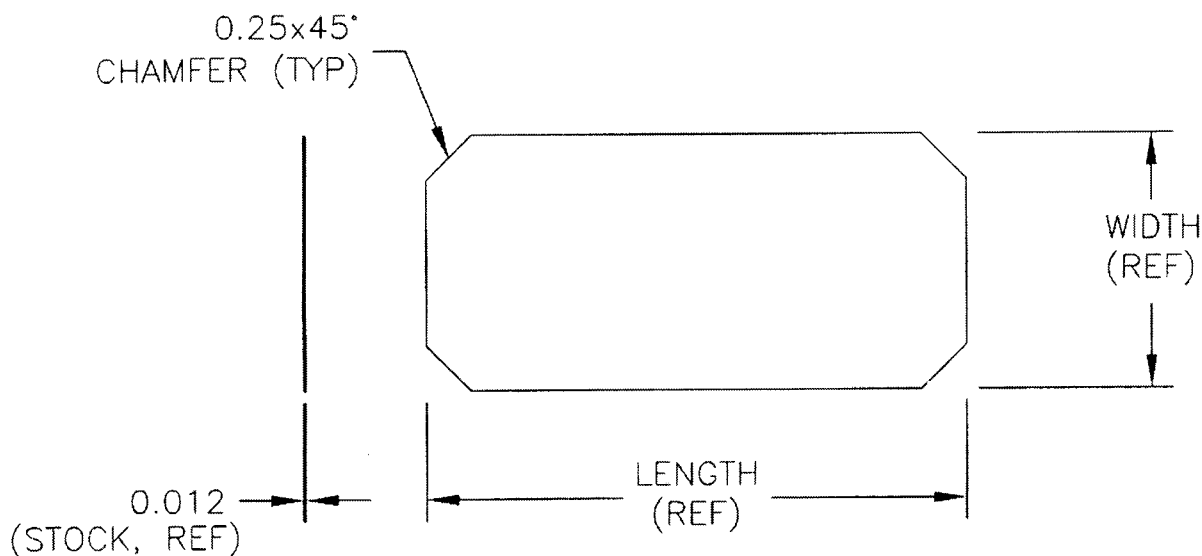
NOTE: Date & initial all entries



| | | | |
|---------------------|--------------------------------|---|------------------------|
| DESIGN <i>UP</i> | DRAWN BY <i>UP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>A</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2856 | REV. A SHEET 1 OF 1 |
| DATE 00.11.17 | | TITLE ABRASION STRIP | SCALE NTS |
| A | 00.11.17 | NEW ISSUE | |

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

C208/03/04
W/O: 37668

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

Owner DRAKEA
Order Number : 91073
Packing Slip ID : 238924

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : P000005821

CLIENT / CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

DATE REQUISE/REQUIRED : Mar 19 2008

DATE COMM./ORDER : Mar 04 2008

DATE LIVRE/ SHIP : mar 18/08

LIVRE / SHIP VIA : FEDEX/COL 151793240 FEDERALEXP 862161909831

| ITEM | Description | LIVRE/SHIPPED | SUSPEND/B.O. | Verified |
|--------------|---|---------------|--------------|----------|
| 8681HS-4 | 3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009 | 2. RL | | [1] |
| 8681HS-6 | 3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009 C of C | 2. RL | | [4] |
| QC-INSPECTED | A.E. Blake Sales Ltd. Quality Control Inspected | 1. SET | | [1] |

EMBALLE PAR / PACKED BY : 8

QTY/QTE PKG : 2

RECU PAR / RECEIVED BY : _____

POIDS / WEIGH : 2200

DATE - TRANSACTION : _____

EMPLACEMENT / LOCATION : _____

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date Mar 18 2008
VENDU A / SOLD TO:

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 91073
Packing Slip ID : 238924
BON COMM. / P.O.# : : P000005821

| Item Code | Description | Quantity | L/S#: | Shelf Life |
|-----------|---|----------|-------|------------|
| 8681HS-4 | 3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009 | 2. | RL | |
| 8681HS-6 | 3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009 | 2. | RL | |

C of C

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto